



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11651-3G
Job Sheet 185410



Part No: RBW6205G11651-3G

Job Qty: 7 ea

DAG
21
9-89

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: ~~12/18/18~~ 01/04/2019

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11651-3G REV 1B IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP/IPP Rev B 18.10.15
Now OUTSOURCE WEJAY DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
92	Purchasing	8 pcs	12/18/18	12/18/18	0.00	0.00	Purchasing		JAN 02 2019
94	Packaging	8 pcs	12/18/18	12/18/18	0.00	0.00	Packaging2		JAN 02 2019
96	QC	8 pcs	12/18/18	12/18/18	0.00	0.00	QC6		JAN 03 2019
200	Packaging	8 pcs	12/18/18	12/18/18	0.00	0.00	Packaging3-2		JAN 08 2019
210	QC21-SA	8 Ea	12/18/18	12/18/18	0.00	0.00	QC21		JAN 08 2019

Part Op 92 - 1- Issue P/O to WEJAY P/O# 041472. 2- Manufacture RBW6205G11651-3G as per DWG 3- Certificate of Descriptions: conformity is required
200 - Identify and Stock

oct 30. 2018 x @ Rb

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11651-3GP	Guide	8 Ea (1 ea)	92-Purchasing	5141181

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
92-Purchasing	RBW6205G11651-3GP	8	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/18 9:17 AM dart.Lussier.Patrick



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S141183



Guide

PART NO: RBW6205G11651-3G

Serial No/Batch: S141183

Revision:

Operation: Packaging

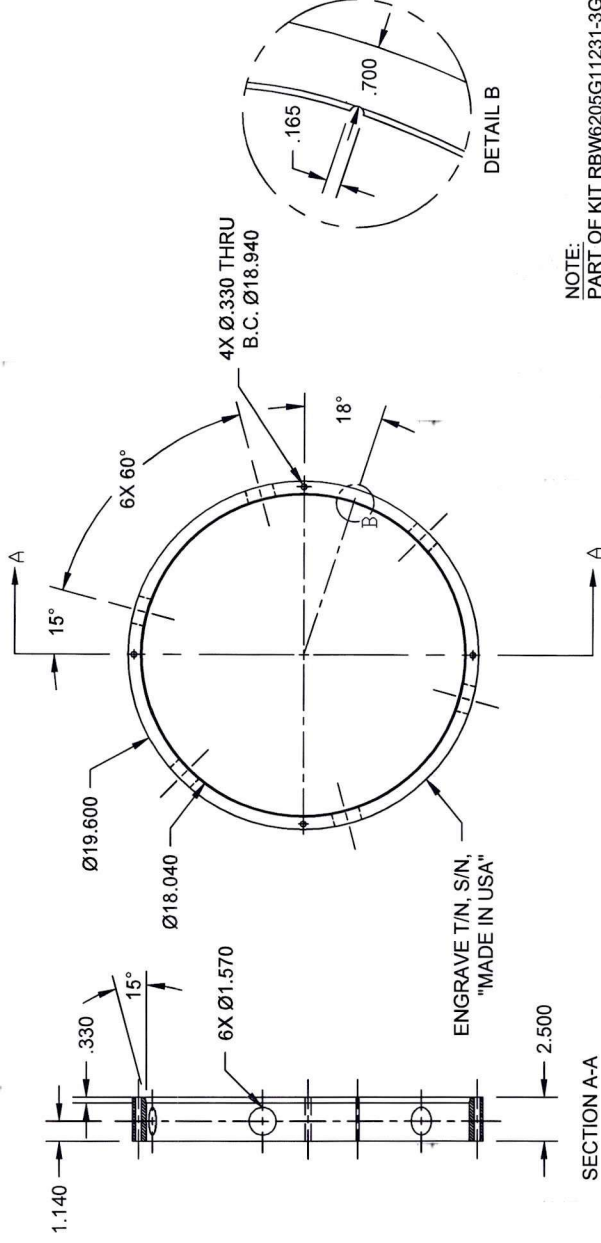
Change No:

Mfg Date: 01/02/19

Job No: 185410

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL/APPROVED
1	CHD I.D. CHAMFER FROM 12° TO 15°, CORRECTED 15° & 18° ANGLES TO MEASURE 15° & 18° PER GE	1/31/11	RUC RW
1A	CORRECTED SECTION VIEW.	2/14/13	BM GE
1B	CORRECTED ORIENTATION OF SECTION VIEW.	4/8/14	DPD GE



NOTE:
PART OF KIT RBW6205G11231-3G

TITLE			
RED BARN MACHINE			
GUIDE			
DMG NO.	RBW6205G11651-3G	REV	1B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES ON	APPROVED BY: CLDUGH	HEAT TREAT	2 Heat
DECIMALS		CLEAR ANODIZE	
XX ± .05		SPEC MIL-A-86237, TYPE II, CLASS I	
XX ± .01		USED ON MODEL	
X ± .005		AGUSTA	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:8	DATE	4-30-10
SHEET	1	of	1

ASSY #	BO	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BO INFORMATION OR SPECIFICATIONS
			1	GUIDE	6061	Ø19-3/4 x 2-1/2



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041472**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041472
PO Date: 10/25/18
Due Date: 1/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185410	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Firmed	-	1/4/19	7 Ea	0 Ea	7 Ea	\$740.00/Ea	\$5,180.00
						7x		JAN 02 2019					
2	185547	RBW6205G11751-3GP			Guide As Per Dwg RBW6205G11751-3G Rev 2	Firmed	-	1/4/19	7 Ea	0 Ea	7 Ea	\$740.00/Ea	\$5,180.00
						7x		JAN 02 2019					
3	188043	RBW6205G11651-3GP			Guide As Per Dwg RBW6205G11651-3G 1B	Firmed	-	1/28/19	1 Ea	0 Ea	1 Ea	\$740.00/Ea	\$740.00
												Grand Total: \$11,100.00	

Order Notes

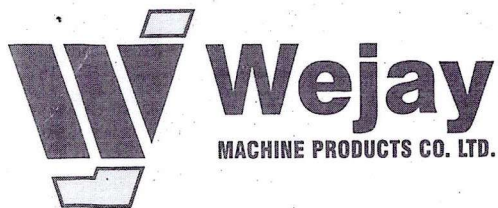
Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/2/19 9:59 AM dart.Lussier.Patrick



Packing Slip 39318

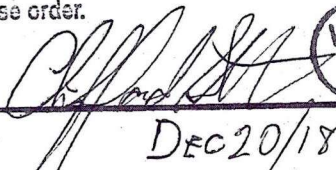
600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

SOLD TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

SHIP TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

Attn: Robert Aboud - Dir

INVOICE DATE	YOUR ORDER NO. 041472	DATE ORDERED 11/01/18	SHIPPED VIA Best way
CUSTOMER CODE LARI	PROV. LIC. NO.	Extra ☐ Exempt ☐	TERMS

QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
8	1	7	Fabricate guide as per drawing RBW6205G11651-3G, Rev. 1B Part number: RBW6205G11651-3GP Job number: 185410		
7	0	7	Fabricate guide as per drawing RBW6205G11751-3G, Rev. 2 Part number: RBW6205G11751-3GP Job: 185547 Required by: December 18, 2018 RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor   DEC 20/18	H.S.T.	

ORDER: COMPLETE ☐
PARTIAL ☐

TOTAL

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace

DATE: Dec. 20, 2018

P.O.# 041472 ✓

WEJAY JOB# 39318

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RBW6205G11651-3G-1B ✓ '19.6" Guide' Job# 185410	7 ✓	Machined complete per drawing req'ts.	RBW6205G11651-3G / rev.1B
RBW6205G11751-3G-2 ✓ '16.21" Guide' Job# 185547	7 ✓	Machined complete per drawing req'ts.	RBW6205G11751-3G / rev.2

Note: Material Test Certs attached - ref. 'Vimetco' Lot# 70177509 (Wejay TN# 34004-1).

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,



Clifford Smith
Authorized Q.A. Signatory